

## CAE PERFORMANCE PRODUCTS

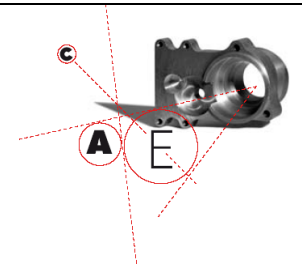
7 Main Road Castlemaine, VIC. 3450

T 03 5472 1442

F 03 5472 4111

W [www.caepformanceproducts.com.au](http://www.caepformanceproducts.com.au)

E [info@caeneterprises.com.au](mailto:info@caeneterprises.com.au)



CH-EM83

# ENGINE CONVERSION LS1-LS2-LS3 Into 1955-1956-1957 CHEVROLET

## ENGINE MOUNT FITTING INSTRUCTIONS

Once you have received & unpacked your Engine Mounts, install them onto your engine, as per pictures below. The Engine Mounts are marked '83R' & '83L' to help identify 'Left' & 'Right'. Install the Engine Mount marked '83R' onto the Right Hand Side of the engine & install the Engine Mount marked '83L' onto the Left Hand Side of Engine.

Install the correct Pedestals onto the Right & Left Hand Side. Fit correct Sump (SUMPGEN111-4) & remove the A/C Compressor & A/C Bracket off the Engine. Due to fowling on the Crossmember, the A/C Compressor will have to be repositioned onto the Top Right Hand Side of the engine and will require A/C Compressor Mounting Bracket GEN111-A/CMOUNT-LS1 or GEN1V-A/CMOUNT-LS3.

Lift the Engine into place & centre into the middle of the chassis rails, measuring from centre of engine crank to inner edge of chassis rails. Lower engine down onto the Engine Mount Pedestals & tack-weld into position. Re-check that Engine is sitting level to chassis rails & weld into position.

**NOTE: Alternator will be close to or touching Crossmember. Modification around this section will be required.**



CH-EM83L  
Left Hand Side Mount



CH-EM83R  
Right Hand Side Mount

